

## Routine Accurate Mass Measurement for the Identification of Impurities in Quetiapine Fumarate API Using the SmartMS-Enabled ACQUITY RDa Detector

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### Abstract

This application note demonstrates a simplified workflow for routine accurate mass measurement for the identification of Quetiapine and its related impurities with the ACQUITY RDa Detector. The full scan with fragmentation function provides simultaneous acquisition of both low and high energy data, maximizing the information gathered from a single injection. The UNIFI Application Workflow streamlines the fragment analysis and structural elucidation process and provides greater confidence in the end results. This workflow-based approach delivers rapid comprehensive results for identification and confirmation of impurities in Quetiapine fumarate API (active pharmaceutical ingredient). The API and its related impurities were identified and reported using the UNIFI application within the waters\_connect Software platform. The full scan with fragmentation function of ACQUITY RDa Detector generated fragment ion information. By ramping the fragmentation cone voltage additional structural information was generated.

Knowledge of the impurity profile of a drug is vital as the chemical degradation of its active component often results in a loss of potency, affecting its efficacy and safety; therefore, it is important to study its stability using an appropriate analytical tool such as high-resolution mass spectrometry (HRMS). The ACQUITY RDa Detector, with its automatic set up and calibration, allows accurate mass measurements to be obtained by scientists with a diverse range of analytical expertise. Thus, providing access to HRMS for non-expert users and empowering

scientists with a far greater depth of analytical information.



Figure 1.

ACQUITY RDa Detector.

## Benefits

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Routine Accurate Mass Measurement for the Identification of Impurities in Quetiapine Fumarate API Using the SmartMS-Enabled ACQUITY RDa Detector

- Routine accurate mass measurements for the impurity profiling
- Compact benchtop system with SmartMS Technology
- Intuitive system health checks and dedicated end-to-end workflows
- Compliant ready system with data integrity

## Introduction

Quetiapine fumarate (QUE) is considered as an atypical or second-generation antipsychotic agent. It is also used for the treatment of depressive episodes associated with bipolar disorder (McEvoy, 2016). QUE was initially developed for the treatment of psychiatric disorders, but due to the added effect of causing sedation, it is now widely used off-label as a treatment for insomnia (Anderson and Vande, 2014). QUE has a chemical structure susceptible to degradation (Figure 2); so, it is important to assess the presence of impurities by suitable analytical techniques such as HRMS. Analytical determination of impurities is often time-constraining and resource-consuming. Analysts require a range of mass spectrometry capabilities as well as sophisticated software to facilitate data processing of these complex impurity data sets. This work demonstrates a systematic workflow that is capable of highly specific and sensitive detection of impurities that are present in quetiapine fumarate (API) drug substance. This workflow-based approach improves the confidence in impurity identification and rapid structural elucidation facilitated by intelligent and user-friendly software. The software performs fragment analysis, correlating the precursor ion information of the low-energy data to that of the fragment ion information of the high-energy data. HPLC with UV detection is a widely used analytical technique for the impurity profiling. Due to its limited sensitivity and specificity, however, HRMS is often required to overcome these issues.

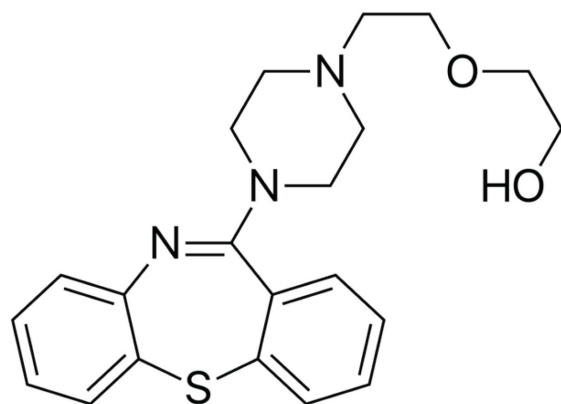


Figure 2. Quetiapine.

The ACQUITY RDa Detector with SmartMS capabilities enables scientists, who are non-expert users of HRMS, to access accurate mass measurements with in-depth analytical information. Additionally, the waters\_connect Software platform acquires, processes and reports results in a complaint-ready framework using a dedicated end-to-end workflow. The full scan with fragmentation function, simultaneously acquires both low and high energy spectra, generating fragment ion information for increased confidence in compound identification.

## Experimental

The ACQUITY RDa Detector, coupled to an ACQUITY UPLC I-Class PLUS System, was used for the impurity analysis of Quetiapine fumarate using XBridge C<sub>18</sub> (4.6 mm x 150 mm, 3.5 μm) as the stationary phase. The ACQUITY RDa Detector is a compact, benchtop ToF mass spectrometer that has a mass resolution of >10,000 FWHM for routine accurate mass measurements. The system acquired both full scan data and full scan with fragmentation data (data independent acquisition). The UNIFI Application utilizes accurate mass, retention time, and compound fragmentation data to search a customizable application specific library to identify the compound. Figure 1 shows the ACQUITY RDa Detector.

## Sample Description

5 mg/mL sample solution of Quetiapine fumarate was prepared using solution A (Buffer: ACN-3:1) as a diluent.

## LC Conditions

LC system:

ACQUITY UPLC I-Class PLUS

Detection:	TUV@250 nm
Vials:	Total Recovery Vials
Column(s):	XBridge C <sub>18</sub> , 4.6 x 150 mm, 3.5 μm
Column temperature:	45 °C
Sample temperature:	10 °C
Injection volume:	20 μL
Flow rate:	1.5 mL/min
Buffer:	6.2 grams of Ammonium acetate in 2 L Water and adjust the pH 9.2 with Ammonium hydroxide
Mobile phase A:	1500 mL of Buffer + 500 mL of Acetonitrile
Mobile phase B:	Acetonitrile

## Gradient Table

Time (min)	Flow (mL/min)	%A	%B	Curve
Initial	1.5	100	0	6
25.00	1.5	100	0	6
60.00	1.5	29.3	70.7	6
60.01	1.5	74	26	6
70.00	1.5	60	40	6

## MS Conditions

MS system: ACQUITY RDa Detector

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Ionization mode:	Full scan with fragmentation (pseudo - MS <sup>E</sup> acquisition)
Acquisition range:	50–2000 <i>m/z</i>
Capillary voltage:	1.5 kV
Fragmentation cone voltage:	50–90 V
Cone voltage:	30 V
Polarity:	Positive ion mode
Scan rate:	5 Hz
Desolvation temperature:	550 °C

## Data Management

Informatics:	waters_connect v1.9.12
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## Results and Discussion

The ACQUITY RDa Detector utilizes the accurate mass workflows for exact mass measurement required for identification and smart decision making. This work demonstrates the UNIFI Software application workflow for impurity analysis, which can also be extended to degradation studies, as shown in Figure 3.

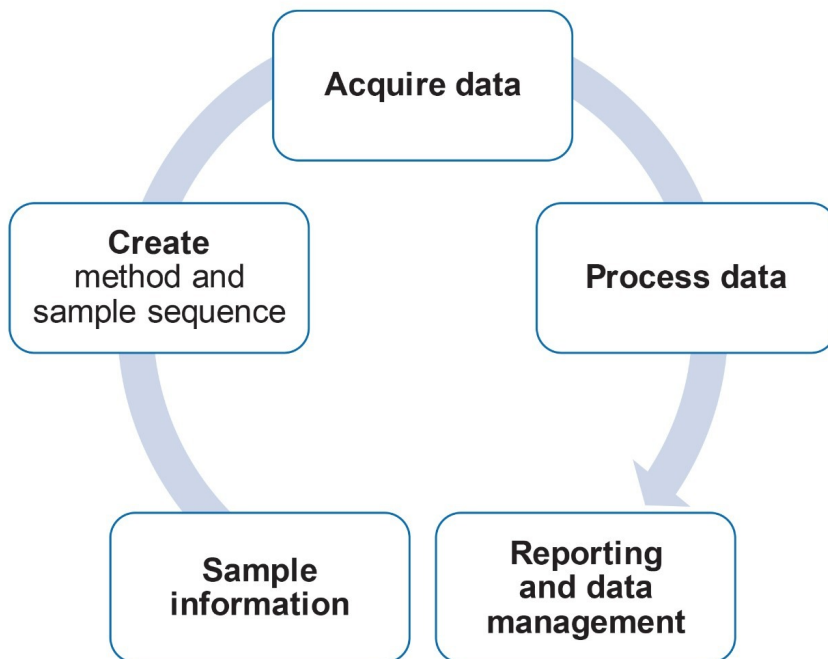


Figure 3. UNIFI Application workflow for analysis.

Figure 4 shows a comparison between UV chromatogram and MS BPI chromatogram in ESI positive ion mode.

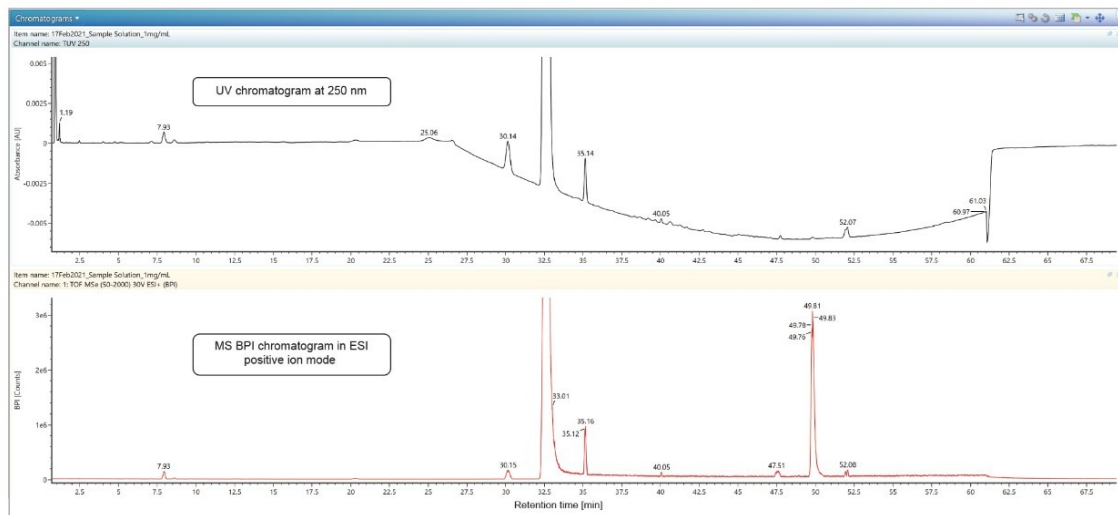


Figure 4. UV chromatogram at 250 nm vs MS BPI (base peak intensity) chromatogram in ESI positive ion mode of quetiapine fumarate formulation sample.

Quetiapine fumarate API sample (1 mg/mL) was acquired by full scan with fragmentation function of the ACQUITY RDa Detector, where the low energy channel contains the parent ion information and the high energy channel contains the fragment ion information (Figure 5).

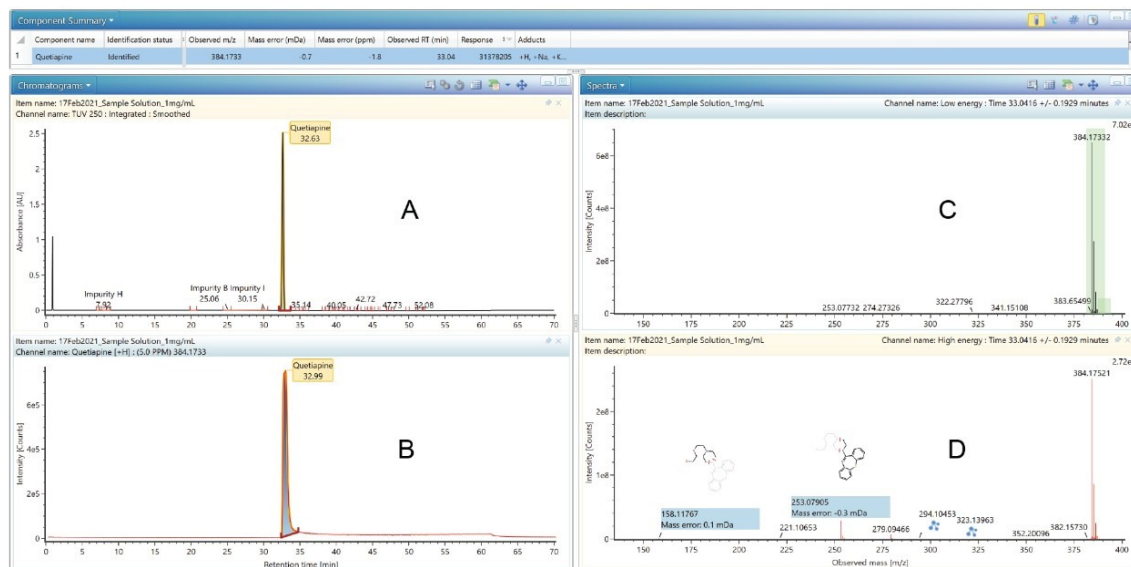


Figure 5. A-UV chromatogram, B-MS XIC (extracted ion chromatogram) of quetiapine, C-Low energy channel contains parent ion information and D-High energy channel contains fragment ion information.

To get an elemental composition for every peak found in a chromatogram, the analyst would typically have to combine MS scans and perform background subtraction for each peak of interest and then generate reports for individual elemental composition. The UNIFI Software populates all impurity peaks integrated in the ToF-MS ES+ chromatographic trace with associated elemental compositions, mass accuracy, and isotope pattern scoring using i-FIT, and displays the results in a single window. Evaluation of the unknown impurity peaks by exact mass and elemental composition using UNIFI Software indicates that the mass accuracy of the API Quetiapine is sub 2 ppm. Nine known impurities were observed with an average mass accuracy of 2 ppm. Software aligns the high and low collision energy data that were simultaneously collected during the pseudo MS<sup>E</sup> acquisition. The resulting information was displayed in a collective window where the precursor and fragment ions were evaluated spectrally and presented chromatographically.

Here in this application note we have demonstrated two different approaches; one using “Discovery Tool” and the other with “Transformations Tool” to identify an unknown impurity, as shown in Figure 6.



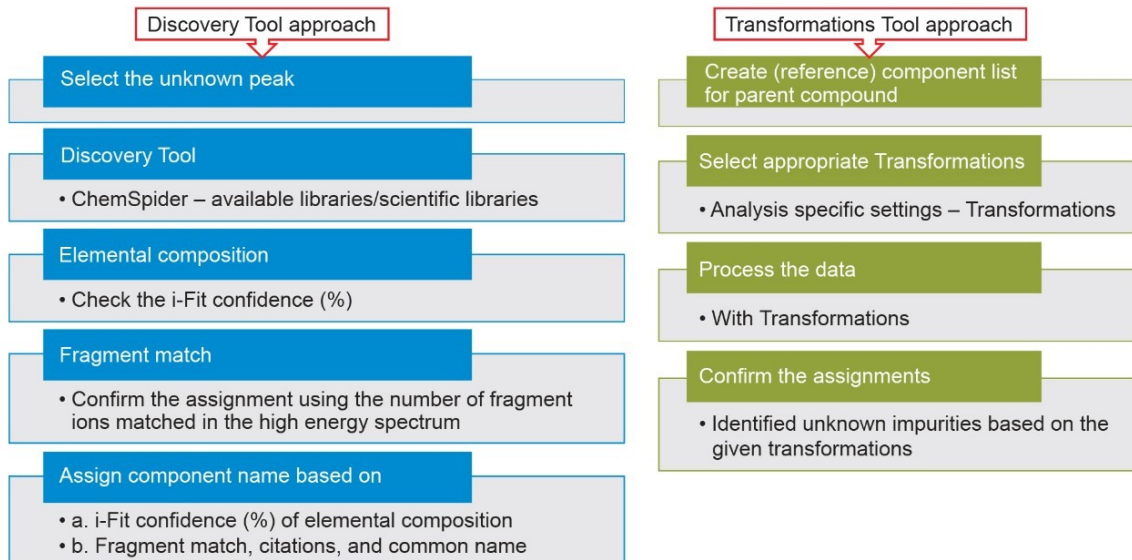


Figure 6. Discovery Tool approach and Transformations Tool approach for the identification of unknown impurity.

The integrated Discovery Tool allows the user to interrogate unidentified peaks and quickly perform a structural database ChemSpider search for putative identifications of the unknown compound.

By using Discovery Tool, we can identify the Quetiapine peak at RT of 32.9 minutes as shown in figure 7.

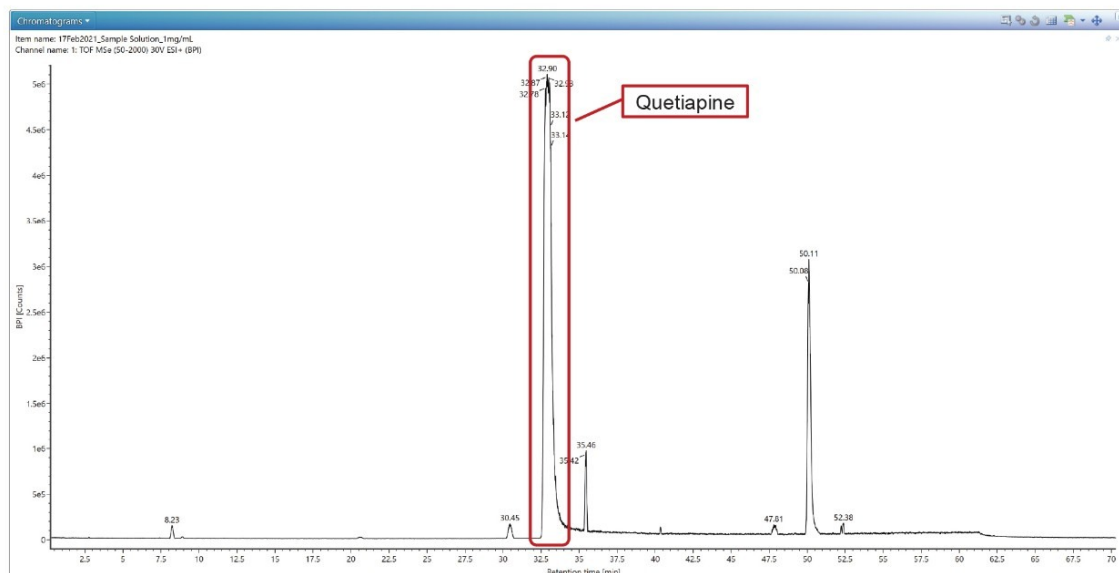


Figure 7. Quetiapine peak at 32.70 minutes.

The Discovery Tool takes the accurate mass measured at 32.9 minutes, proposes the elemental formulae and searches in the selected ChemSpider libraries for the possible compounds. In this case, six possible database

matches were found. The Discovery Tool also performs an *in-silico* fragmentation to yield theoretical fragment ions for the database match and compares this spectrum with the acquired fragment ion spectrum. The first candidate found is Quetiapine which matches the spectral composition of the unknown peak as shown in Figure 8.

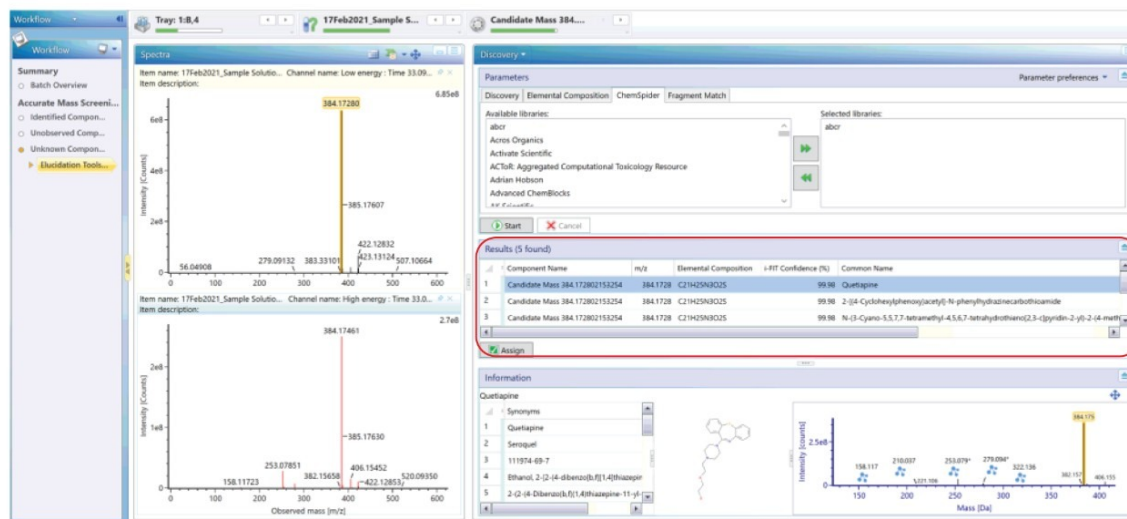


Figure 8. Identification of Quetiapine by using Discovery Tool with the help of ChemSpider library.

For impurity profiling, the Discovery Tool can be used for API identification and a scientific library created with the identified compounds for routine analysis. Scientific library for Quetiapine and its related impurities has been created by using the available literature as shown in Figure 9.

Search results (22 items found)					
	Name	Library name	Formula	Monoisotopic mass (g/mol)	
1	Impurity A	Quetiapine	C23H27N3O3S	425.1773	
2	Impurity B	Quetiapine	C17H17N3S	295.1143	
3	Impurity C	Quetiapine	C40H42N6O3S2	718.2760	
4	Impurity D	Quetiapine	C30H24N4S2	504.1442	
5	Impurity E	Quetiapine	C40H44N6O2S2	704.2967	
6	Impurity F	Quetiapine	C21H27N3O3S	401.1773	
7	Impurity G	Quetiapine	C13H9NOS	227.0405	
8	Impurity H	Quetiapine	C21H25N3O3S	399.1617	
9	Impurity I	Quetiapine	C19H21N3OS	339.1405	
10	Impurity J	Quetiapine	C25H33N3O4S	471.2192	
11	Impurity K	Quetiapine	C23H29N3O4S	443.1879	
12	Impurity L	Quetiapine	C21H24ClN3O2S	417.1278	
13	Impurity N	Quetiapine	C29H41N5O3S	539.2930	
14	Impurity O	Quetiapine	C40H39N3O2S	625.2763	
15	Impurity P	Quetiapine	C19H21N3S	323.1456	
16	Impurity Q	Quetiapine	C25H34IN3O4S	599.1315	
17	Impurity T	Quetiapine	C17H16N2OS	296.0983	
18	Impurity U	Quetiapine	C13H10N2S	226.0565	
19	Impurity V	Quetiapine	C21H25N3O2	351.1947	
20	Impurity W	Quetiapine	C34H32N4O2S2	592.1967	
21	Quetiapine	Quetiapine	C21H25N3O2S	383.1667	
22	Quetiapine fumarate	Quetiapine	C46H54N6O8S2	882.3445	

Figure 9. Scientific library of Quetiapine and its related impurities.

By using Discovery Tool, we can identify the Quetiapine related impurity peak at RT of 30.45 minutes as shown in Figure 10.

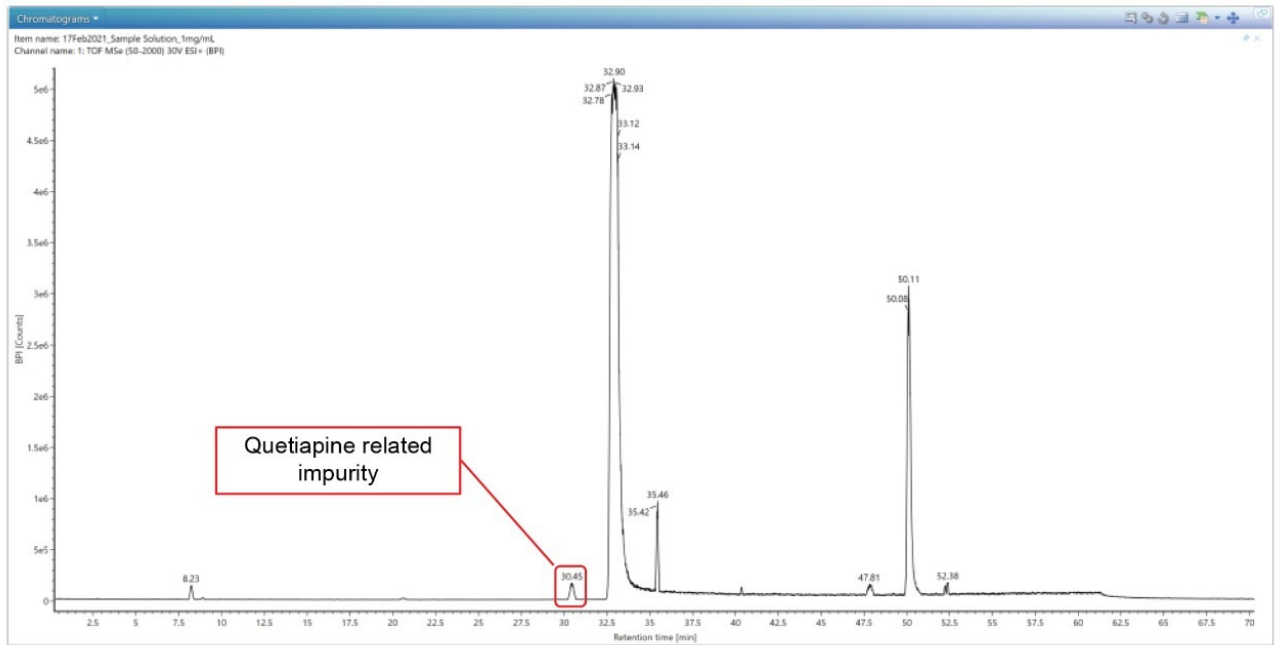


Figure 10. Quetiapine related impurity peak at 30.45 minutes.

The Discovery Tool takes the accurate mass measured at 30.45 minutes, proposes the elemental formulae and searches in the selected Scientific library for the possible compounds. The Discovery Tool also performs an *in-silico* fragmentation to yield theoretical fragment ions for the database match and compares this spectrum with the acquired fragment ion spectrum. The candidate found is Impurity-I which matches the spectral composition of the unknown peak as shown in Figure 11.

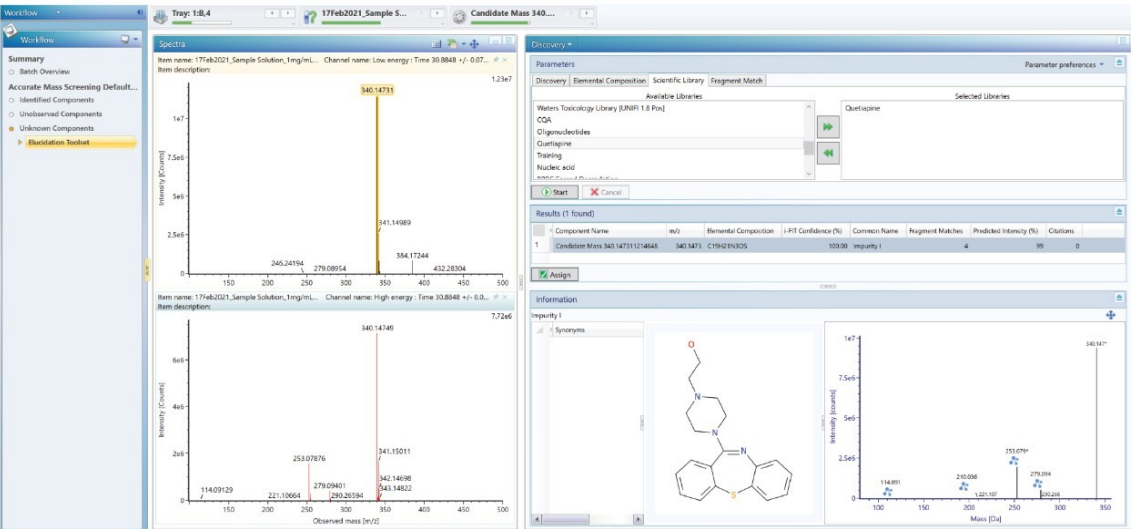


Figure 11. Identification of Quetiapine related impurity by using Discovery Tool with the help of Scientific library.

Figure 12 demonstrates the identification of Quetiapine and its related impurities by using the scientific library.

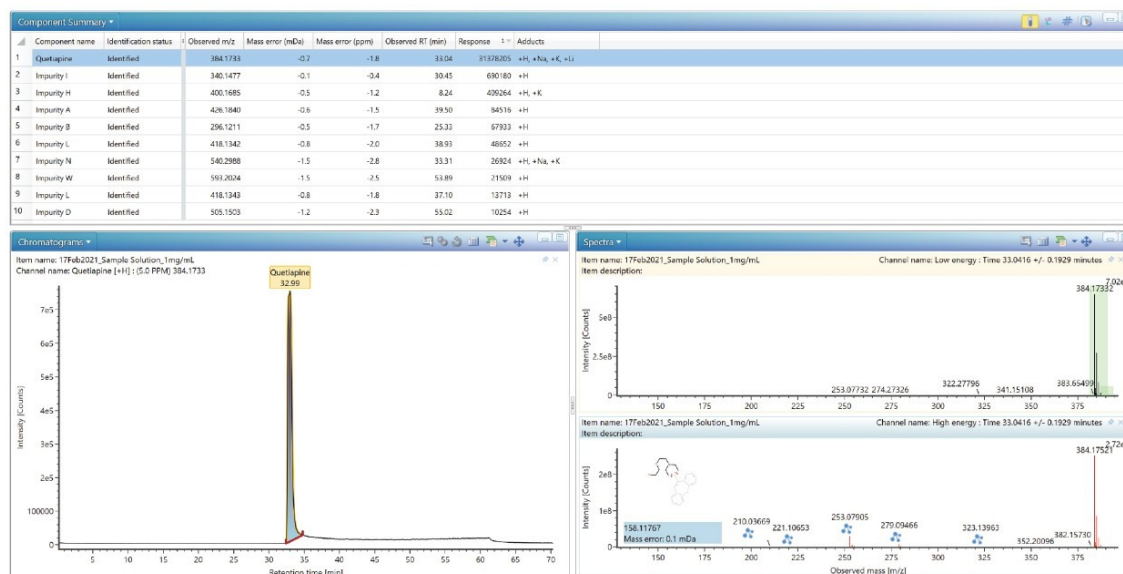


Figure 12. Identification of Quetiapine and its related impurities by using scientific library.

In the initial stage, UNIFI's Discovery Tool can be used to find the possible identity of the API and impurities. Alternatively, impurities related to API which are potential transformations (oxidations, reductions, dealkylations, etc.) were then successfully identified using the inbuilt transformation tool within the UNIFI application. The suspected impurities are shown within the component summary where all peaks are listed that match the *m/z* of predicted impurities (Figure 13). The chromatogram and spectral view are also displayed, with the automatic fragment ion assignment in the high energy spectrum annotated with the blue icon (Figure 13). Incorporating the impurity analysis workflow, shown on the left-hand side of Figure 13, is an efficient and effective approach to identifying unknown impurities that are related to API.

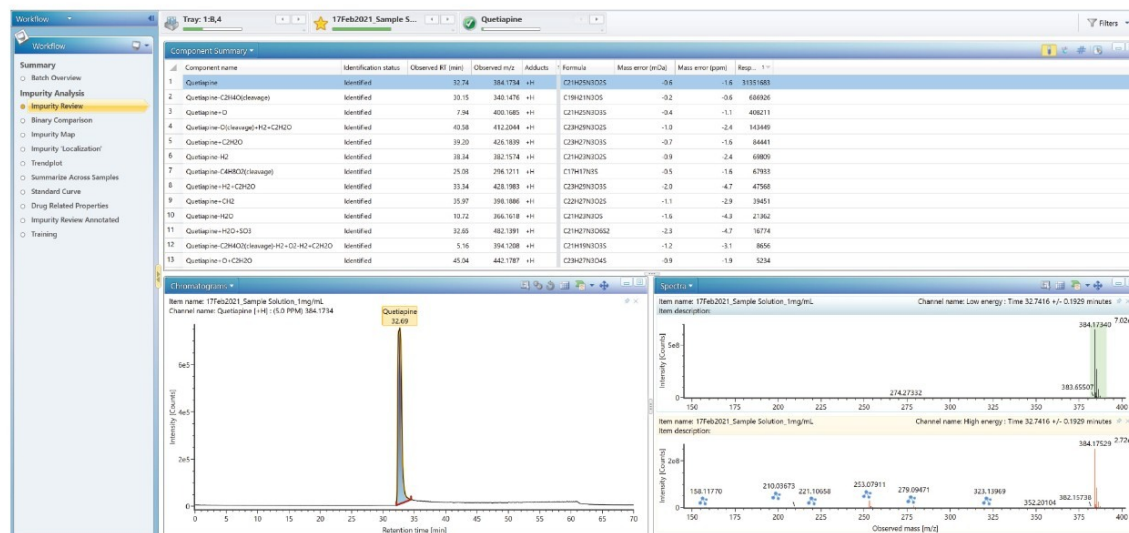


Figure 13. Identification of related impurities of Quetiapine fumarate API by using transformations tool and incorporating the impurity analysis UNIFI workflow.

All related impurities of Quetiapine fumarate were identified using ACQUITY RDa Detector with waters\_connect platform.

## Conclusion

Data collection using the ACQUITY RDa Detector coupled with the ACQUITY UPLC I-Class PLUS System and TUV provided ample sensitivity, and superior mass accuracy to identify many of the impurities in the quetiapine fumarate drug substance. Pseudo MS<sup>E</sup> provided simultaneous acquisition of both high and low energy data, maximizing the information gathered from a single injection. This analytical workflow was followed by a data processing workflow that streamlined the fragment analysis and structural elucidation process and provided greater confidence in the end results.

The identification of quetiapine and its 9 impurities were rapidly confirmed. The combination of the software tools, along with the optimized instrument configurations for impurity analysis and efficient pseudo MS<sup>E</sup> acquisition, provided a systematic workflow approach that can readily be applied to identify and confirm known and unknown peaks in impurity profiling. This workflow-based approach delivers the rapid and systematic set of comprehensive results that are needed to identify and confirm impurities in an API impurity profiling study.

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720007354, September 2021





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