

# High Sensitivity Quantification of Nitrosamines in Metformin Using Xevo™ TQ Absolute Tandem Quadrupole Mass Spectrometer With an ACQUITY™ Premier System

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## Abstract

The presence of nitrosamine impurities in the pharmaceutical products pose significant risk to human health and must be monitored at the sub-ng/mL using highly sensitive and selective analytical methodologies. This work highlights the development and performance of an Ultra Performance Liquid Chromatography (UPLC™) method with tandem quadrupole mass spectrometer for the detection and quantification of nine nitrosamine impurities (NDMA, NDEA, NEIPA, NMOR, NDIPA, NDPA, NMPA, NMBA, NDBA) in metformin drug substance. The chromatographic separation was performed with an Atlantis™ Premier™ BEH C<sub>18</sub> AX Column. Sensitive and accurate quantification was achieved using the ACQUITY Premier System with the Waters Xevo TQ Absolute Mass Spectrometer. The limits of quantification (LOQ) for nitrosamines ranged from 0.01 to 0.1 ng/mL in neat solvent and from 0.025 to 0.1 ng/mL metformin drug substance, respectively. Accurate quantitative performance was achieved at the 0.025 ng/mL (or 0.00125 ppm relative to 20 mg/mL metformin drug), with recoveries of 85–110%.

## Benefits

- Trace level detection of nitrosamines in the metformin drug substance using Xevo TQ Absolute Tandem

Quadrupole Mass Spectrometer in MRM acquisition mode

- Robust separation of nitrosamines and metformin drug using the Atlantis Premier BEH C<sub>18</sub> AX Column with the ACQUITY Premier System
- Precise, repeatable, linear, and accurate quantitative performance for nitrosamines in the metformin drug substance

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## Introduction

Nitrosamine impurities are considered probable human carcinogens or compounds that can cause cancer.<sup>1,2</sup> Since 2018, the discovery of nitrosamines in several marketed medicines resulted in disruptive product recalls, including angiotensin II receptor blockers (ARBs), histamine blocker ranitidine (Zantac), and later expanded to metformin.<sup>3,4</sup> To control the presence of nitrosamines in pharmaceuticals, the U.S. FDA and European Medicine Agency (EMA) established acceptable daily intake limits (nanograms/day) for nitrosamines in drug products.<sup>4,5</sup> These limits are used to determine the threshold concentration for nitrosamines in a given product based on the recommended maximum daily dose.

Metformin is a prescription medication used for the treatment of high blood sugar in patients with type 2 diabetes.<sup>3</sup> Several metformin drug products were recalled due to the presence of NDMA above the acceptable intake limit of 96 nanograms per day.<sup>3</sup>

Measuring of nitrosamines at the regulatory permitted threshold levels relies on highly sensitive and selective analytical methods. Liquid chromatography-mass spectrometry (LC-MS) instrumentation have successfully been employed for the accurate identification and quantification of low-level nitrosamines in various pharmaceutical products.<sup>6,7</sup>

The UPLC-MS/MS method presented in this work provides a highly sensitive and selective detection and quantification of nine nitrosamines (Table 1) in metformin drug substance or active pharmaceutical ingredient (API). The developed method employs the Xevo TQ Absolute Tandem Quadrupole Mass Spectrometer and an ACQUITY Premier System. Method performance characteristics including limits of detection and quantitation (LOD and LOQ), reproducibility, linearity, and accuracy in metformin drug substance are demonstrated in this work.

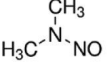
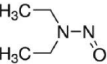
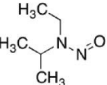
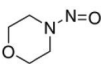
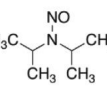
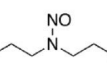
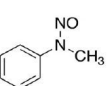
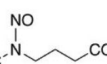
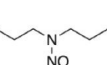
#	Compound	Name	Formula	MM	Structure
1	N-nitrosodimethyl amine	NDMA	C <sub>2</sub> H <sub>6</sub> N <sub>2</sub> O	74.05	
2	N-nitrosodiethyl amine	NDEA	C <sub>4</sub> H <sub>10</sub> N <sub>2</sub> O	102.08	
3	N-nitrosoethyl isopropyl amine	NEIPA	C <sub>5</sub> H <sub>12</sub> N <sub>2</sub> O	116.09	
4	N-nitrosomorpholine	NMOR	C <sub>4</sub> H <sub>8</sub> N <sub>2</sub> O <sub>2</sub>	116.06	
5	N-nitrosodiisopropyl amine	NDIPA	C <sub>6</sub> H <sub>14</sub> N <sub>2</sub> O	130.11	
6	N-nitrosodipropyl amine	NDPA	C <sub>6</sub> H <sub>14</sub> N <sub>2</sub> O	130.11	
7	N-Nitrosomethylphenyl amine	NMPA	C <sub>7</sub> H <sub>8</sub> N <sub>2</sub> O	136.06	
8	N-nitroso-N-methyl-4-aminobutyric acid	NMBA	C <sub>5</sub> H <sub>10</sub> N <sub>2</sub> O <sub>3</sub>	146.07	
9	N-nitrosodibutylamine	NDBA	C <sub>8</sub> H <sub>18</sub> N <sub>2</sub> O	158.14	

Table 1. List of nitrosamines and their chemical information. MM: monoisotopic mass (Da).

## Experimental

Nitrosamines standards were purchased from Toronto Research Chemicals (TRC) and Sigma-Aldrich. Mass spectrometry grade ammonium formate, solvents, and formic acid were obtained from Honeywell. Metformin drug substance was purchased from Sigma-Aldrich.

## Standard Solutions in Neat Solvent

Individual stock standard solutions containing 5.0–10 mg/mL of each nitrosamine were used to make a mixture standard solution with nine nitrosamines at 100 µg/mL in methanol. The mixture standard solution was serially diluted with water to prepare LOD, LOQ, and linearity standard solutions.

## Metformin Drug Substance (DS)

Metformin drug substance sample solutions were prepared in water at 20 mg/mL and filtered using 0.2 µm PVDF syringe filters (p/n: [WAT200806 <https://www.waters.com/nextgen/global/shop/sample-preparation--filtration/wat200806-acrodisc-syringe-filter-pvdf-13-mm-02--m-aqueous-100-pk.html>](https://www.waters.com/nextgen/global/shop/sample-preparation--filtration/wat200806-acrodisc-syringe-filter-pvdf-13-mm-02--m-aqueous-100-pk.html) ) prior to analysis

## LC Conditions

LC system:	ACQUITY™ Premier System
Detection:	MS/MS
Vials:	LCMS Maximum Recovery 2 mL volume, p/n: 600000670CV
Column(s):	Atlantis™ Premier BEH C <sub>18</sub> AX (2.1 x 100, 1.7 µm), p/n: 186009368
Column temp.:	40°C
Sample temp.:	10°C
Injection volume:	30.0 µL
Flow rate:	0.4 mL/min
Mobile phase A:	5 mM Ammonium formate in water with 0.1% formic acid
Mobile phase B:	5 mM Ammonium formate in methanol with 0.1%

formic acid

Gradient:

Described in gradient table

## Gradient Table

Time (min)	Flow (mL/min)	%A	%B	Curve
Initial	0.400	98.0	2.0	Initial
1.0	0.400	98.0	2.0	6
6.0	0.400	5.0	95.0	6
6.6	0.400	5.0	95.0	6
6.7	0.400	98.0	2.0	6
9.0	0.400	98.0	2.0	6

## MS Conditions

MS system:

Xevo™ TQ Absolute Tandem Quadrupole Mass Spectrometer

Ionization mode:

APCI+

Acquisition:

MRM mode, described in Table 2

Corona:

2.5 (μA)

APCI probe temp.:

325°C

Desolvation gas glow:

950 L/Hr

Cone gas flow:

300 L/Hr

Nebulizer: 300 L/Hr

Collision gas flow: 0.20 mL/Min

Source Temp.: 150°C

## Data Management

Data Management: Instrument control: MassLynx™ v4.2

Data processing: TargetLynx™

Compound	Precursor Ion (m/z)	Product ion (m/z)	Cone voltage (V)	Collision energy (eV)	Soft ionization
NDMA	75.05	58.05 (quantifier)	30	10	No
		43.00 (qualifier)	30	10	
NDEA	103.20	74.90 (quantifier)	30	10	No
		46.90 (qualifier)	30	14	
NMOR	117.10	86.93 (quantifier)	25	11	No
		45.09 (qualifier)	25	14	
NEIPA	117.20	74.99 (quantifier)	20	9	Yes
		43.10 (qualifier)	20	13	
		47.10 (qualifier)	20	13	
NDPA	131.16	89.16 (quantifier)	16	9	No
		43.14 (qualifier)	16	12	
		47.11 (qualifier)	16	12	
NDIPA	131.20	89.10 (quantifier)	20	9	Yes
		43.10 (qualifier)	20	12	
		47.10 (qualifier)	20	12	
NMPA	137.05	66.10 (quantifier)	26	15	No
		107.15 (qualifier)	26	10	
NMBA	147.10	117.10 (quantifier)	20	5	Yes
		44.00 (qualifier)	20	12	
NDBA	159.20	57.10 (quantifier)	30	12	No
		41.10 (qualifier)	30	12	
		103.23 (qualifier)	30	10	

Table 2. MRM transition settings using the TQ Abs mass spectrometer. Acquisition set to 13 points per peak and Auto Dwell for all nitrosamines.

## Results and Discussion

Various column chemistries were explored during the method development to ensure chromatographic separation for all nitrosamines, most importantly between the highly concentrated metformin API peak and the most polar NDMA peak. Ensuring separation between the concentrated API peak and the low-level impurities allows for the integration of the divert valve to direct API to waste, while directing the impurities into MS for analysis. Diverting API to waste minimizes the potential for matrix impacting ion suppression or enhancement on the trace level impurities.

Column screening for analysis of nitrosamines and metformin is shown in Figure 1. To assess the elution of the metformin peak, MS trace was acquired without the divert valve using a sample containing 10 ng/mL metformin drug substance with 1 ng/mL nitrosamines. While both the ACQUITY Premier HSS T3 and ACQUITY CSH™ Phenyl Hexyl provided adequate retention for all nitrosamines, the ACQUITY Atlantis Premier BEH C<sub>18</sub> AX provided best chromatographic separation between metformin and NDMA (Figure 1). Additionally, the BEH C<sub>18</sub> AX Column facilitated resolution between closely eluting nitrosamines including NDPA, NDIPA, and NMPA.

The atmospheric pressure chemical ionization (APCI) in positive mode was used for the detection and quantitation of nitrosamines based on the previous work for analysis of six nitrosamines including NDMA, NDEA, NEIPA, NDIPA, NDPA, and NMBA<sup>8</sup>. The MRM transitions and MS ionization parameters for nitrosamines were developed using IntelliStart™ functionality within the MassLynx Software.

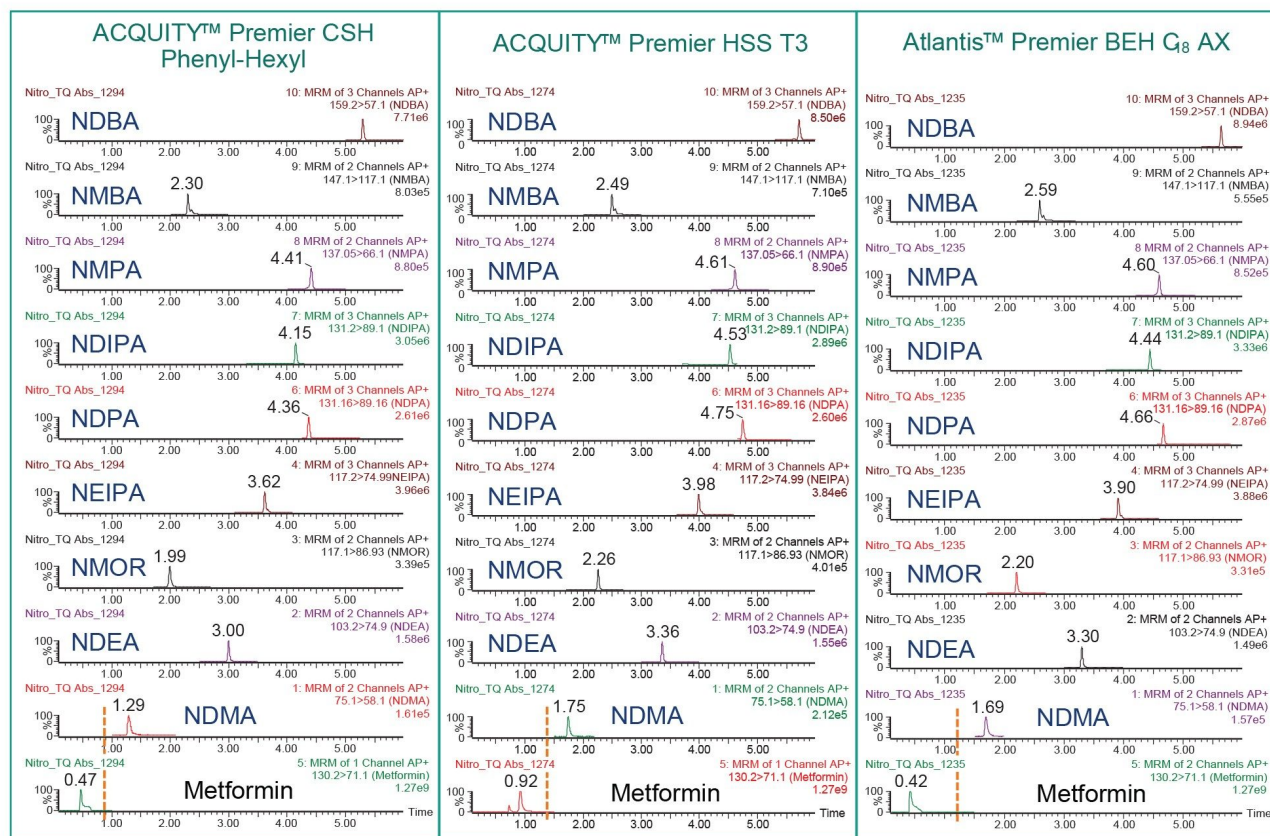


Figure 1. Separation of nitrosamines and metformin across columns. Solution with 1 ng/mL of nitrosamines in 10 ng/mL of metformin acquired using Xevo TQ Absolute without use of the divert valve.



## Quantification in Neat Solvent

The LOD and LOQ for nitrosamines achievable with the UPLC-MS/MS method were determined following the signal-to-noise (S/N) criteria of 3:1 and 10:1, respectively. Representative chromatograms of the LOQ solutions in neat solvent are shown in Figure 2. Method performance characteristics including LOD, LOQ and linearity are summarized in Table 3. The LOD and LOQ for NDMA was found to be 0.05 and 0.1 ng/mL, respectively. Furthermore, LOD and LOQ of 0.005 and 0.01 ng/mL were achieved for NDEA, NMOR, NEIPA, NDPA, NDIPA, NMPA, NMBA, and NDBA. The LOQ of 0.1 and 0.01 ng/mL correspond to 0.005 and 0.0005 ppm with respect to the 20 mg/mL of metformin drug substance. Excellent performance at the LOQ levels was achieved for nitrosamines with the relative standard deviation (RSD) of the peak areas less than 10% based on data from six replicate injections (Table 3). No internal standard was used in this work to correct for data variability. Additionally, the method exhibited a linear relationship between the MS responses and concentrations with the correlation coefficients of  $\geq 0.996$  (Table 3).

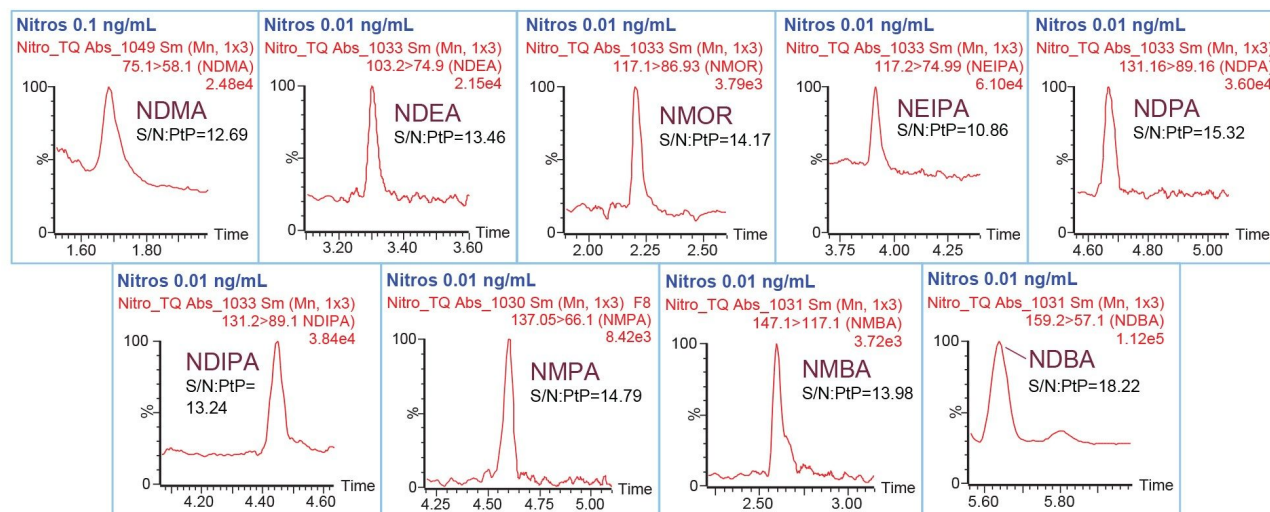


Figure 2. Representative chromatograms of the nitrosamines standard solutions at the LOQ level prepared in neat solvent (water) using Xevo TQ Absolute with MRM mode. S/N with PtP: peak-to-peak.

#	Name	MRM transition	LOD conc. (ng/mL)	LOD in ppm*	LOD (S/N)	LOQ conc. (ng/mL)	LOQ in ppm*	LOQ (S/N)	LOQ %RSD of peak areas**	Linearity conc. range (ng/mL)	Linearity fit R <sup>2</sup>
1	NDMA	75.05>58.05	0.05	0.0025	6.39	0.1	0.005	12.69	5.88	0.1-100	0.9996
2	NDEA	103.20>74.90	0.005	0.00025	4.92	0.01	0.0005	13.46	5.95	0.025-100	0.9997
3	NMOR	117.10>86.93	0.005	0.00025	5.61	0.01	0.0005	14.17	8.45	0.025-100	0.9996
4	NEIPA	117.20>74.99	0.005	0.00025	5.22	0.01	0.0005	10.86	7.83	0.025-100	0.9997
5	NDPA	131.16>89.16	0.005	0.00025	4.25	0.01	0.0005	15.32	7.58	0.025-100	0.9997
6	NDIPA	131.20>89.10	0.005	0.00025	6.03	0.01	0.0005	13.24	4.69	0.025-100	0.9997
7	NMPA	137.05>66.10	0.005	0.00025	5.28	0.01	0.0005	14.79	9.38	0.025-100	0.9996
8	NMBA	147.10>117.10	0.005	0.00025	3.44	0.01	0.0005	13.98	5.40	0.05-100	0.9959
9	NDBA	159.20>57.10	0.005	0.00025	8.01	0.01	0.0005	18.22	2.85	0.025-100	0.9998

Table 3. Method performance for nitrosamines in neat solvent using Xevo TQ Absolute with MRM mode. \* LOQ in ppm with respect to the 20 mg/mL metformin. \*\* based on data from six replicate injections. Linearity with 1/x weighting.<sup>1</sup>

## Quantification in Metformin Drug Substance

The metformin drug substance samples at 20 mg/mL in water were analyzed for the presence of nitrosamines using MRM acquisition mode. To assess method accuracy, the metformin samples were spiked with nitrosamines at 0.025, 0.1, and 1 ng/mL. This confirmed that the nitrosamine impurities can be accurately measured in the test samples containing high concentration of metformin. Representative chromatograms demonstrating analysis of nitrosamines (NDMA, NDEA, NMOR, and NEIPA) in metformin DS and in spiked metformin DS samples are shown in Figure 3. The analysis confirmed no detectable nitrosamines in the 20 mg/mL metformin drug substance samples tested in this work. Furthermore, the MS responses and S/N for nitrosamines in the metformin spiked samples were comparable to values in the neat standard solutions, indicating no ion suppression from the high concentration of the metformin peak.

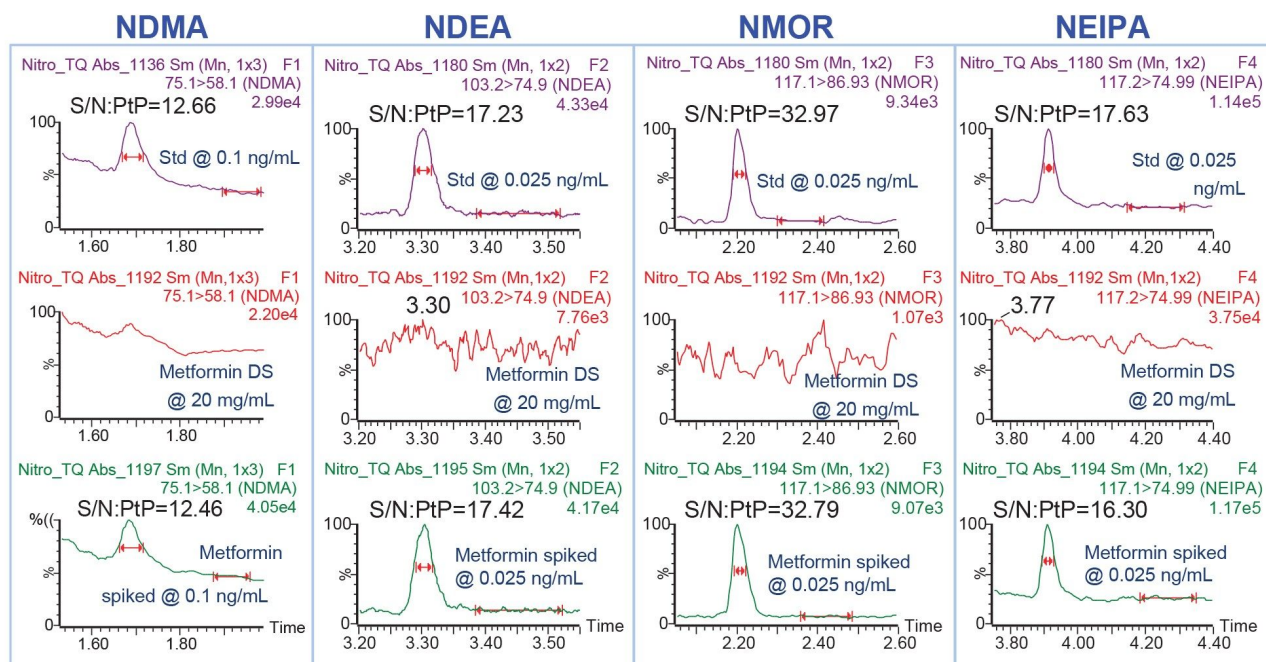


Figure 3. Representative chromatograms of nitrosamines analysis in metformin drug substance (DS) at 20 mg/mL and in spiked metformin test samples.

The percent recovery was calculated using TargetLynx Software by comparing the calculated concentration against known spiked concentration. The calibration standards prepared in the metformin DS were used to calculate recoveries of nitrosamines. Using standards in the same matrix as the samples is generally recommended for accurate quantification. If the matrix contains analyte or interference, the standard addition method may be used.

The calibration curves of nitrosamines standards in metformin DS exhibited linear relationship between MS responses and concentrations with  $R^2 \geq 0.999$  (Figure 4). Excellent method accuracy was achieved for all nitrosamines in metformin drug substance (Table 4). For NDMA, the recovery at the 0.1 and 1 ng/mL ranged from 89 to 98% and 93 to 98%, respectively. For other impurities, recovery at the 0.025 ng/mL (or 0.00125 ppm relative to 20 mg/mL metformin drug substance) was between 85 and 110%, with  $RSD \leq 6.50\%$  for 5 sample preparations.

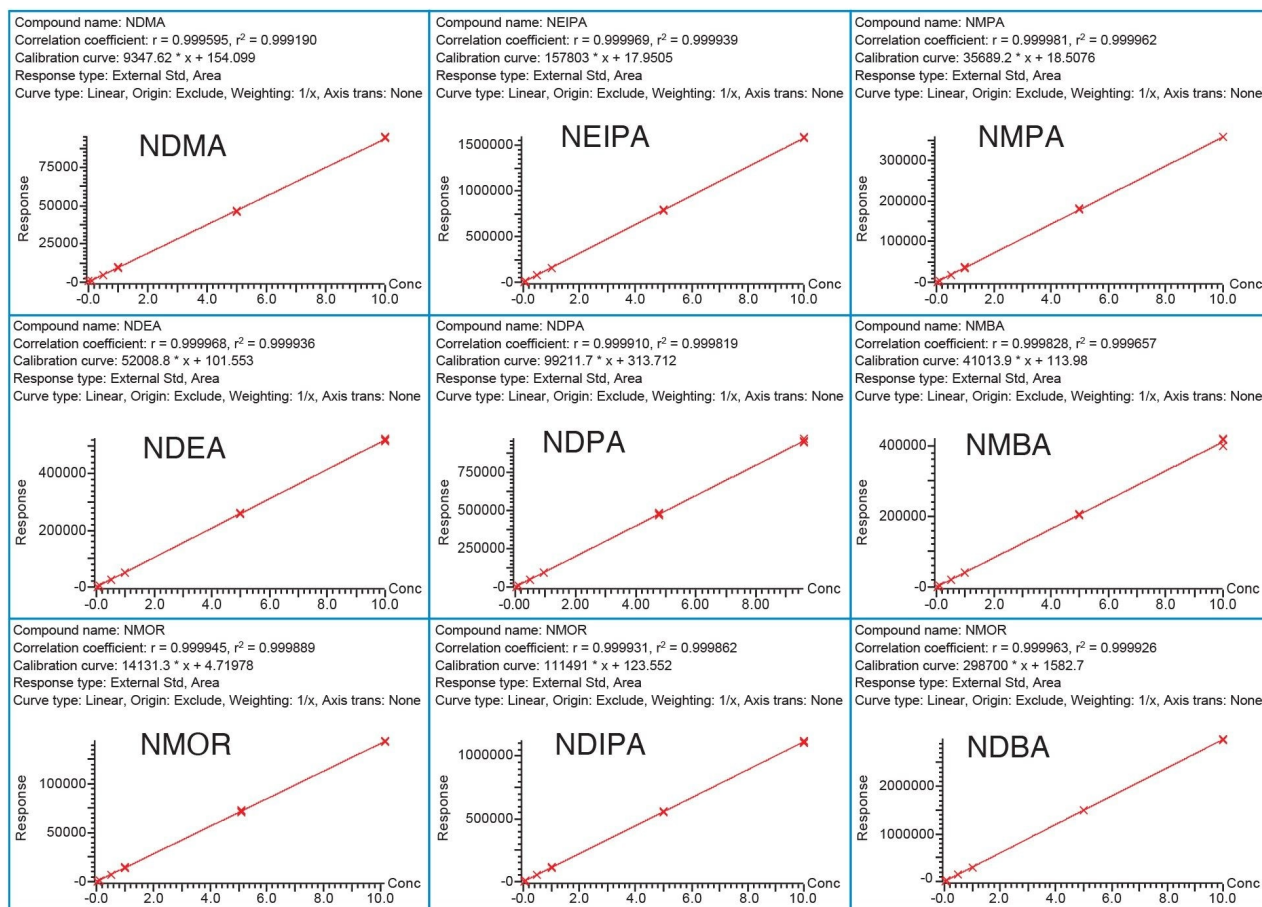


Figure 4. Calibration curves of nitrosamines standards prepared in metformin drug substance (NDMA: 0.1–10 ng/mL, other impurities: 0.025–10 ng/mL).

Name	%Recovery @ 0.025 ng/mL	%RSD of Recoveries @ 0.025 ng/mL	% Recovery @ 0.1 ng/mL	%RSD of Recoveries @ 0.1 ng/mL	%Recovery @ 1 ng/mL	%RSD of Recoveries @ 1 ng/mL
NDMA	n/a	n/a	89–98	3.45	93–98	1.95
NDEA	97–110	4.61	97–103	2.46	99–100	0.74
NMOR	93–103	3.67	100–105	2.06	97–101	1.50
NEIPA	97–103	2.60	102–106	1.65	98–101	0.94
NDPA	85–102	6.50	93–104	4.57	97–101	1.44
NDIPA	96–104	3.20	97–104	3.08	99–101	0.73
NMPA	95–110	6.39	96–100	2.70	99–102	1.20
NMBA	96–108	5.10	101–108	3.13	101–104	1.45
NDBA	105–110	2.19	100–103	0.92	96–99	1.22

Table 4. Method accuracy. Recovery of nitrosamines spiked to 20 mg/mL metformin drug substance at different levels (samples n=5).

## Conclusion

A highly sensitive method was developed for the ultra-low detection and quantification of nitrosamines in metformin drug substance, utilizing the Xevo TQ Absolute Mass Spectrometer with the ACQUITY Premier System. Excellent chromatographic separation was achieved using the Atlantis™ Premier BEH C<sub>18</sub> AX Column. The method demonstrated excellent quantitative performance reaching LOQ limits of 0.01 to 0.1 ng/mL in neat solvent and 0.025 to 0.1 ng/mL in 20 mg/mL metformin drug substance, respectively. The linearity and accuracy of nitrosamines in metformin drug substance resulted in  $R^2 \geq 0.999$  and recovery of 85 to 110%, respectively.

The described UPLC-MS/MS method offers highly sensitive, specific, and accurate analysis of nitrosamines in metformin drug substance, enabling fit-for-purpose accurate monitoring of nitrosamines at residual levels that are critical product quality and safety.

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